



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5566-1

Job Sheet 175812



Part No: D5566-1

Job Qty: 30 ea *30*

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D5566-1 Rev.B IPP REV:A 17.10.17 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet		<i>DC 18/04/18</i>
100	Waterjet	30 pcs	4/23/18	4/23/18	0.00	2.00	Waterjet1		<i>DC 18/04/18</i>
110	QC	30 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-4		<i>DC 18/04/18</i>
120	QC	30 pcs	4/23/18	4/23/18	0.00	0.00	QC8-6		<i>38</i>
130	Brake NC	30 pcs	4/24/18	4/24/18	0.01	1.56	Brake NC 1		<i>9-89</i> DAS
140	QC	30 pcs	4/24/18	4/24/18	0.00	0.00	QC5		<i>38</i>
150	Packaging	30 pcs	4/24/18	4/24/18	0.00	0.00	Packaging3		<i>57545</i> 5 AUG 27 2018
160	QC21-SA	30 Ea	4/24/18	4/24/18	0.00	0.00	QC21		<i>9-89</i> DAS
Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: <i>B</i> Prog Rev: <i>B</i> 2-Deburr if necessary									<i>21</i> AUG 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	1.5840 sf (.0528 ea)	90-Start up Operation	

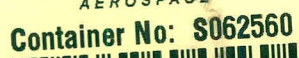
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	2	33	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 4:11 PM Dart.Gagnon.Michelle



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Part: D5566-1
Job No: 175812
Serial No/Batch: S062560
Revision: B
Inspector:

Date: 04/18/18

240 35 8105 4 2 354 08

APR 18 2018